

## SLUICE GATES – WEST BENGAL – INDIA

ZINGA application took place on electrically operated Sluice Gates under the **Irrigation & Waterways Directorate**, Government of West Bengal, India in August 2010.

Out of total 58 gates, a few gates were badly corroded and damaged due to the tidal effect and have been replaced before coating application.



### System:

#### Surface preparation:

Blasting to SA 2,5 and Rz 50-70µm

ZINGA	1 x 60 µm DFT
A local epoxy sealer MIO	1 x 100 µm DFT
A local epoxy topcoat	1 x 60 µm DFT